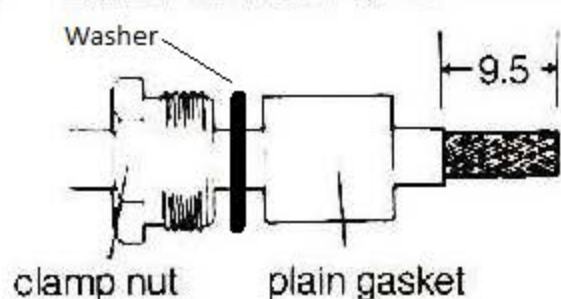
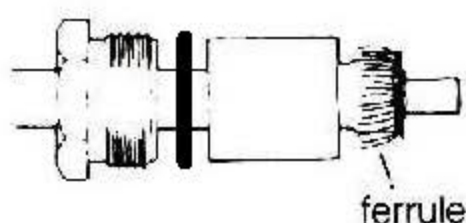


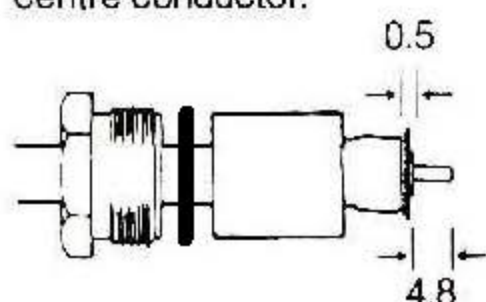
- 1** Slide clamp nut and plain gasket over cable and trim outer sheath from cable, as shown.



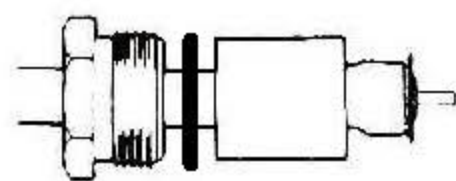
- 2** Fold back braid and push ferrule over dielectric to trap braid between outer sheath and ferrule. Trim off surplus braid.



- 3** Trim back dielectric and check the length of the protruding centre conductor.



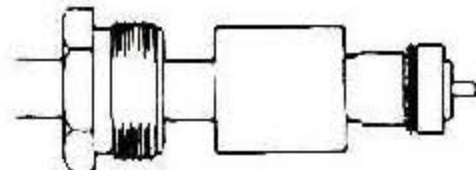
- 4** Tin centre conductor, then slide rear insulator over dielectric, to butt against ferrule.



rear insulator



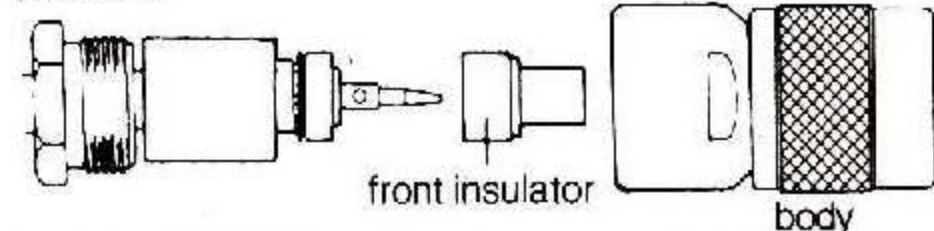
- 5** Fit contact (male for plugs, female for jacks) onto centre conductor, with collar pressed into recess in rear insulator. Hold cable and contact tightly together, and solder.



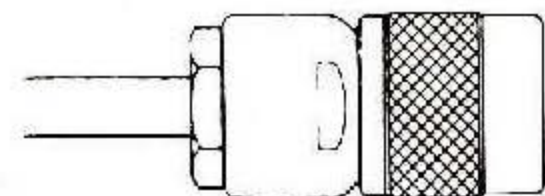
male contact



- 6** Slide plain gasket and clamp nut up to ferrule, trapping braid. Fit front insulator over contact to butt against rear insulator and press sub-assembly into body as far as possible.



- 7** Engage and tighten clamp nut.



Note: a plug body is shown, but these instructions are relevant to both plugs and jacks. The shape of the contacts and insulators may vary from the drawings shown.